



Fillflex™

Control system versions 1.5, 1.6 and 1.7

Your Own Settings

FILLFLEX

– the flexible filling machines



Notes

Batch 1

Value:

Speed:

Batch 2

Value:

Speed:

Batch 3

Value:

Speed:

Batch 4

Value:

Speed:

Batch 5

Value:

Speed:

Batch 6

Value:

Speed:

Batch 7

Value:

Speed:

Batch 8

Value:

Speed:



Programme steps and custom settings

Progr. steps	Display	Default in red	Batch 1 (***)	Batch 2 (***)	Batch 3 (***)	Batch 4 (***)	Batch 5 (***)	Batch 6 (***)	Batch 7 (***)	Batch 8 (***)
1	Pulse	48								
2	Pulse Ratio	Out 1 = Input 001								
3	Stop Detect	0,10s								
4	Flow Direction	>>>								
5	Autostart Next fill	No / Yes*								
6	Extern start	Count / Imp								
7	Paus time next fill	5,00s								
8	Reversing	No / Yes*								
9	Reversing pulses	0000								
10	Revering speed	020%								
11	Compensation Present/ Value	Yes / No*								
12	Pulse Multi Factor	1,000								
13	Choice of Units	P								
14	Pump Start Delay	0,00 s								
15	Value Close Delay	0,00 s								
16	Value Of Close After Stop	Yes								
17	Speed Unit	RPM								
18	Batch Comp	No**								
19	Adjustment of pulses	001**								
20	Batch max adjustment	+0,00**								

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Progr. steps	Display	Default in red	Batch 1 (***)	Batch 2 (***)	Batch 3 (***)	Batch 4 (***)	Batch 5 (***)	Batch 6 (***)	Batch 7 (***)	Batch 8 (***)
21	Quantity delay comp	000**								
22	Ext. Input Adj.To Zero	No**								
23	Pre Filling	No / Yes*								
24	Pre Filling speed	020%								
25	Pre Filling amount	020%								
26	End Filling	No / Yes*								
27	End Filling speed	020%								
28	End Filling start	080%								
29	Filling From Bottom	No / Yes*								
30	Time in bottom pos	1,00s								
31	System Ready Signal	Yes								
32	Ready Signal Time Delay	0,0 s								
33	Restart From Zero	No / Yes*								
34	Connect Sensor Fault	Yes / No*								
35	BC 5500 Version	1,6								

* If you change this program step, different program steps could appear afterwards. If you feel uncertain, read the manual before you change

** Fore more information, contact Fillflex AB

*** Version 1.5:

Batch 1 factory programmed as default (red). Fillflex starts in batch 1 after shut down.

Version 1.6:

Batch 1 factory programmed as default (red). Fillflex starts in the last run batch after being shut down.

Version 1.7:

Batch 1 – 8 (all) factory programmed as default (red). Fillflex starts in the last run batch after being shut down.